



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3199-4

Job Sheet 180788



Part No: D3199-4

Job Qty: 8 ea

Part Name: Bracket, Fwd RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/16/18

Job Tracking No:

Due Date: 7/27/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E SHEETS 3,4 IPP RevA: RevC-prelim DD verified by:EC IPP Rev:B 11.03.31 as per ecn 11-531
DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	7/27/18	7/27/18	0.00	0.00	Start Up Waterjet		SC 8/10/17
100	Waterjet	8 pcs	7/27/18	7/27/18	0.00	0.29	Waterjet1		SC 8/10/17
110	QC	8 pcs	7/27/18	7/27/18	0.00	0.00	QC2 Waterjet-1		SC 8/10/17
120	QC	8 pcs	7/27/18	7/27/18	0.00	0.00	QC8-2		38
130	Brake NC	8 pcs	7/27/18	7/27/18	0.00	0.32	Brake NC 2		8 9-88 DAS
140	QC	8 pcs	7/27/18	7/27/18	0.00	0.00	QC5		38
150	Powdercoat	8 pcs	7/27/18	7/27/18	0.00	0.21	Powdercoat3		18-788
160	QC	8 pcs	7/27/18	7/27/18	0.00	0.00	QC3		18-0731
170	Packaging	8 pcs	7/27/18	7/27/18	0.00	0.00	Packaging3-1	SK022	DAS JUL 31 2018
180	QC21-SA	8 Ea	7/27/18	7/27/18	0.00	0.00	QC21		DAS

Part Op 100 - Cut as per Dwg D3199 Dwg Rev: E Prog Rev: E Deburr if required

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Bend as per dwg

140 - QC5- Inspect part completeness to step on W/O

150 - Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3 START TIME: 8:40 OVEN TEMPERATURE: 320

FINISH TIME: 9:40

160 - QC3- Inspect Part Finish

170 - Identify as per dwg & Stock Location:

180 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	1.3384 sf (.1673 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	1	374	0



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CANADA
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Container No: S092478



Part: D3199-4

Job No: 180788

Serial No/Batch: S092478

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/17/18

3-88

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7-88

045

38

042

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.615inches $\pm$ 0.010	0.625 0.605	0,619	
2	Bracket	0.295inches $\pm$ 0.010	0.305 0.285	0,293	
3	Bracket	0.500inches $\pm$ 0.010	0.510 0.490	0,501	
4	Bracket	2.750inches $\pm$ 0.010	2.760 2.740	2,751	
5	Bracket	4.030inches $\pm$ 0.010	4.040 4.020	4,029	
6	Bracket	8.030inches $\pm$ 0.010	8.040 8.020	8,035	
7	Bracket	0.990inches $\pm$ 0.010	1.000 0.980	0,992	
8	Bracket	3.000inches $\pm$ 0.030	3.030 2.970	3,008	
9	Bracket	3.640inches $\pm$ 0.030	3.670 3.610	3,641	
10	Bracket	4.020inches $\pm$ 0.030	4.050 3.990	4,019	
11	Bracket	0.040inches $\pm$ 0.010	0.050 0.030	0,036	

Plex 7/16/18 10:45 AM dart.lacelle.linda